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CNAS L9381



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Test Report

No.: ESZ2503130001T00002R

Date: Mar, 27, 2025

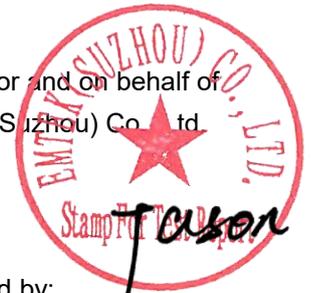
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Applicant : ZHEJIANG YIBAI PAKCAGING MATERIALS CO.,LTD
Address : NO.2 LIUSHAN ROAD,HANGBU,KECHENG,QUZHOU,ZHEJIANG,CHINA

The sample and sample information tested below are provided and confirmed by the applicant

Sample Name : PVDC Coated BOPET
Model : /
Received Date : Mar, 13, 2025
Test Period : Mar, 13, 2025 ~ Mar, 27, 2025
Test Summary : See next page

Signed for and on behalf of
EMTEK(Suzhou) Co., Ltd.



Prepared by:

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Rain

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Approved by:

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Authorized signatory
Mar. 27, 2025

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Test Summary :

Test Item	Conclusion
1. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council a nd AP (2004)1--Sensory requirements	Pass
2. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments--Overall Migration	Pass
3. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments--Specific Migration of Heavy Metal	Pass
4. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments -- Migration of Primary Aromatic Amines	Pass
5. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments-- Migration of Ethylene glycol	Pass
6. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments-- Migration of Terephthalic acid	Pass
7. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments -- Bisphenol A (BPA) content	Pass
8. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments-- Migration of Phthalates	Pass

Remark: Pass: meet the requirement; Fail: Doesn't meet the requirement; N/A: Without conclusions or provide test results only.

Sample Description (The sample and sample information tested below are provided and confirmed by the applicant)

No.	Sample Number	Material
01	E2503130001-01-T	PVDC Coated BOPET Film

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Summary of Test Results

1.Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and AP (2004)1--Sensory requirements

1.1 Test Method: AP (2004)1

1.2 Test Result :

Test Item	Test Result	Limit	Single Conclusion
	E2409200203-01-T		
Sensory requirements	No visible migration and no odor	No visible migration and no odor	Pass

Note:

1) The CNAS chapter does not cover this project.

2. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments--Overall Migration

2.1 Test Method:

BS EN 1186-1: 2002 Materials and articles in contact with foodstuffs - Plastics - Part 1: Guide to the selection of conditions and test methods for overall migration

DS/EN 1186-3: 2022 Materials and articles in contact with foodstuffs - Plastics - Part 3: Test methods for overall migration in evaporable simulants

2.2 Test Result:

Test Item	Unit	Test Result	Limit	Single Conclusion	
		E2503130001-01-T			
Overall Migration	3%(Mass fraction) Acetic acid 40°C, 10d	mg/dm ²	< 3.0	≤ 10	Pass
	10% (volume fraction) Ethanol 40°C, 10d	mg/dm ²	< 3.0	≤ 10	Pass
	95%(volume fraction) Ethanol 40°C, 10d	mg/dm ²	< 3.0	≤ 10	Pass
	Isooctane 20°C, 2d	mg/dm ²	< 3.0	≤ 10	Pass

Note:

1) Food simulation and migration conditions are specified by the customer

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3.Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments--Specific Migration of Heavy Metal

3.1 Test Method:

With reference to EN13130-1:2004,analysis was performed by ICP-OES and ICP-MS.

3.2 Test Result:

Food Simulant:3%(Mass fraction) Acetic acid

Migration condition: 40°C, 10d

Test Item	LOD/LOQ (mg/kg)	Test Result(mg/kg)	Limit (mg/kg)	Single Conclusion
		E2503130001-01-T		
Aluminum	0.2	N.D.	≤1	Pass
Barium	0.2	N.D.	≤1	Pass
Zinc	0.2	N.D.	≤5	Pass
Lithium	0.01	N.D.	≤0.6	Pass
Cobalt	0.01	N.D.	≤0.05	Pass
Copper	0.2	N.D.	≤5	Pass
Iron	0.2	N.D.	≤48	Pass
Nickel	0.002	N.D.	≤0.02	Pass
Manganese	0.2	N.D.	≤0.6	Pass
Europium	0.01	N.D.	Total ≤0.05	Pass
Gadolinium	0.01	N.D.		Pass
Lanthanum	0.01	N.D.		Pass
Terbium	0.01	N.D.		Pass
Arsenic	0.01	N.D.		≤0.01
Total Chromium	0.01	N.D.	≤0.01	Pass
Lead	0.01	N.D.	≤0.01	Pass
Mercury	0.01	N.D.	≤0.01	Pass
Cadmium	0.002	N.D.	≤0.002	Pass
Antimony	0.01	N.D.	≤0.04	Pass

Note:

- 1) LOD/LOQ : Limit of detection or Limit of quantitation
- 2) N.D. : Not Detected (<LOD/LOQ)
- 3) Food simulation and migration conditions are specified by the customer
- 4) CNAS does not cover the project.

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4. Regulation (EC) No 1935/2004 of the European Parliament and of the Council and Commission Regulation (EU) No 10/2011 & (EU) 2024/3190 with amendments--Migration of Primary Aromatic Amines

4.1 Test Method:

With reference to EN13130-1:2004, analysis was performed by GC-MS.

4.2 Test Result:

Food Simulant: 3% (Mass fraction) Acetic acid

Migration condition: 40°C, 10d

Test Item	CAS no.	Unit	Test Result	LOD/LOQ	Limit	Single Conclusion
			E2503130001-01-T			
1,3-phenylenediamine	108-45-2	mg/kg	N.D.	0.002	Not Detected	Pass
4-aminobiphenyl	92-67-1	mg/kg	N.D.	0.002	Not Detected	Pass
Benzidine	92-87-5	mg/kg	N.D.	0.002	Not Detected	Pass
4-chloro-o-toluidine	95-69-2	mg/kg	N.D.	0.002	Not Detected	Pass
2-Naphthylamine	91-59-8	mg/kg	N.D.	0.002	Not Detected	Pass
o-aminoazotoluene	97-56-3	mg/kg	N.D.	0.002	Not Detected	Pass
5-nitro- o- toluidine.	99-55-8	mg/kg	N.D.	0.002	Not Detected	Pass
p-chloroaniline	106-47-8	mg/kg	N.D.	0.002	Not Detected	Pass
2,4-Diaminoanisole	615-05-4	mg/kg	N.D.	0.002	Not Detected	Pass
4,4'-diaminobiphenylmethane	101-77-9	mg/kg	N.D.	0.002	Not Detected	Pass
3,3'-Dichlorobenzidine	91-94-1	mg/kg	N.D.	0.002	Not Detected	Pass
3,3'-Dimethoxybenzidine	119-90-4	mg/kg	N.D.	0.002	Not Detected	Pass
3,3'-dimethylbenzidine	119-93-7	mg/kg	N.D.	0.002	Not Detected	Pass
3,3'-dimethyl-4,4'-diaminobiphenylmethane	838-88-0	mg/kg	N.D.	0.002	Not Detected	Pass
p-cresidine	120-71-8	mg/kg	N.D.	0.002	Not Detected	Pass
4,4'-methylene-bis-(2-chloroaniline)	101-14-4	mg/kg	N.D.	0.002	Not Detected	Pass

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Test Item	CAS no.	Unit	Test Result	LOD/LOQ	Limit	Single Conclusion
			E2503130001-01-T			
4,4-oxydianiline	101-80-4	mg/kg	N.D.	0.002	Not Detected	Pass
4,4'-thiodianiline	139-65-1	mg/kg	N.D.	0.002	Not Detected	Pass
o-Toluidine	95-53-4	mg/kg	N.D.	0.002	Not Detected	Pass
2, 4-toluylenediamine	95-80-7	mg/kg	N.D.	0.002	Not Detected	Pass
2,4,5-Trimethylaniline	137-17-7	mg/kg	N.D.	0.002	Not Detected	Pass
o-anisidine/ 2- methoxyaniline	90-04-0	mg/kg	N.D.	0.002	Not Detected	Pass
4-aminoazobenzene	60-09-3	mg/kg	N.D.	0.002	Not Detected	Pass
4,4'-Methylenebis-(3-cholor-2,6- diethylaniline)	106246-33-7	mg/kg	N.D.	0.002	≤0.05	Pass
Benzoguanamine	91-76-9	mg/kg	N.D.	0.002	≤5	Pass
Other primary aromatic amines not listed in Annex XVII, Appendix 8, Article 43 of Regulation (EC) No 1907/2006, and for which specific migration limits are not specified in Annex I of Regulation (EU) No 10/2011						
p-phenylenediamine	106-50-3	mg/kg	N.D.	0.002	--	--
Aniline	62-53-3	mg/kg	N.D.	0.002	--	--
2,6-Dimethylaniline	87-62-7	mg/kg	N.D.	0.002	--	--
2,4 '-diaminodiphenylmethane	1208-52-2	mg/kg	N.D.	0.002	--	--
2,4-Dimethylaniline	95-68-1	mg/kg	N.D.	0.002	--	--
2,2 '-diaminodiphenylmethane	6582-52-1	mg/kg	N.D.	0.002	--	--
Sum of migration of other primary aromatic amines	--	mg/kg	N.D.	--	≤0.01	Pass

Note:

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5. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments--Migration of Ethylene glycol

5.1 Test Method:

BS EN 13130-7:2004 Materials and articles in contact with food - Plastic substances restricted for use - Part 7: Determination of monoethylene glycol and diethylene glycol in food simulants

5.2 Test Result:

Food Simulant: 3%(Mass fraction) Acetic Acid

Migration condition: 40°C, 10d

Test Item	Unit	Test Result	LOD/LO Q	Limit	Single Conclusion
		E2503130001-01-T			
Migration of Ethylene glycol	mg/kg	N.D.	3.0	≤ 30	Pass

Note:

- 1) LOD/LOQ : Limit of detection or Limit of quantitation
- 2) N.D. : Not Detected (<LOD/LOQ)
- 3) Food simulation and migration conditions are specified by the customer

6. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments--Migration of Terephthalic acid

6.1 Test Method:

EN 13130-2:2004 Materials and articles in contact with food - Plastic substances restricted for use - Part 2: Determination of terephthalic acid in food simulants

6.2 Test Result:

Food Simulant: 3%(Mass fraction) Acetic Acid

Migration condition: 40°C, 10d

Test Item	Unit	Test Result	LOD/LO Q	Limit	Single Conclusion
		E2503130001-01-T			
Migration of Terephthalic acid	mg/kg	N.D.	0.3	≤ 7.5	Pass

Note:

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- 2) N.D. : Not Detected (<LOD/LOQ)
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7. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments--Bisphenol A (BPA) content

7.1 Test Method:

In-house laboratory methods, analysis was performed by LC.

7.2 Test Result:

Test Item	Unit	Test Result	LOD/LOQ	Limit	Single Conclusion
		E2503130001-01-T			
Bisphenol A (BPA) content	mg/kg	N.D.	0.1	Not Detected	Pass

Note:

- 1) LOD/LOQ : Limit of detection or Limit of quantitation
- 2) N.D. : Not Detected (<LOD/LOQ)
- 3) CNAS does not cover the project.

8. Regulation (EC) No 1935/2004 of the European PaLOD/LOQiament and of the Council and Commission Regulation (EU) No 10/2011&(EU) 2024/3190 with amendments-- Migration of Phthalates

8.1 Test Method:

With reference to EN13130-1:2004, analysis was performed by GC-MS.

8.2 Test Result:

Food Simulant: 3%(Mass fraction) Acetic Acid
Migration condition: 40℃, 10d

Test Item	CAS No.	Result(mg/kg)	LOD/LOQ (mg/kg)	Limit (mg/kg)	Single Conclusion
		E2503130001-01-T			
Diallyl phthalate(DAP)	131-17-9	N.D.	0.01	Not Detected	Pass
Di-n-butyl phthalate(DBP)	84-74-2	N.D.	0.1	≤ 0.12	Pass
Butyl benzyl phthalate(BBP)	85-68-7	N.D.	0.1	≤ 6	Pass
Di(2-ethylhexyl) phthalate(DEHP) (DOP)	117-81-7	N.D.	0.1	≤ 0.6	Pass
Diisononyl phthalate(DINP)+ Diisononyl phthalate(DIDP)	28553-12-0 68515-48-0 28553-12-0	N.D.	0.1	≤ 1.8	Pass

Note:

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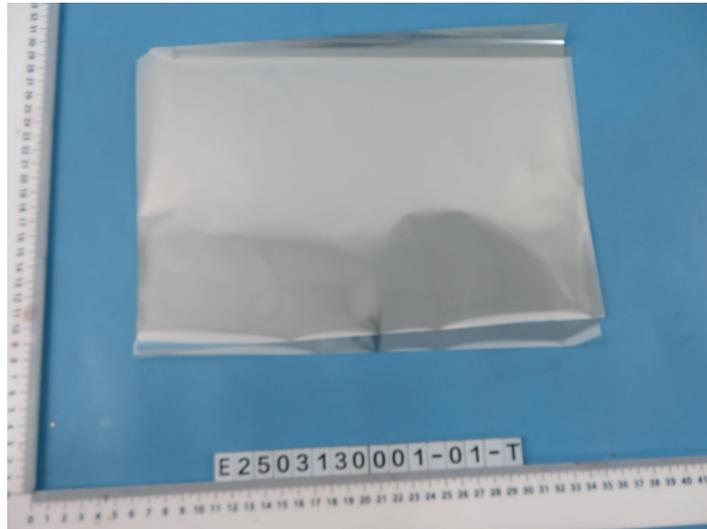
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Sample Photo



*** End of Report ***

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- 2.本检测报告以实测值进行符合性判定，未考虑不确定度所带来的风险，特别约定、标准或规范中有明确规定的除外。此种判定方式所带来的风险由客户自行承担，本实验室不承担相关责任。
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7. 若需要在法院审理程序或者仲裁过程中使用测试报告，客户必须在提交测试样品前将该意图告知本公司。
Clients wishing to use the Report in court proceedings or arbitration shall inform the Company to that effect prior to submitting the sample for testing.
8. 该测试报告的支持数据和信息本公司保存 10 年。个别评审机构有特别要求的，检测数据和报告的保存期可依情况变动。一旦超过上述提交的保存期限，数据和信息将被处理掉。任何情况下，本公司不必提供任何被处理的过期数据或信息。即使本公司事先被告知可能会发生相关的损害，本公司在任何情况下也不必承担任何损害，包括（但不限于）补偿性赔偿、利润损失、数据遗失、或任何形式的特殊损害、附带损害、间接损害、从属损害或任何违反约定、违反承诺、侵权（包括疏忽）、产品责任或其他原因的惩罚性损害。
Subject to the variable length of retention time for test data and report stored hereinto as otherwise specifically required by individual accreditation authorities, the Company will only keep the supporting test data and information of the test report for a period of ten years. The data and information will be disposed of after the aforementioned retention period has elapsed. Under no circumstances shall we provide any data and information which has been disposed of after retention period. Under no circumstances shall we be liable for damage of any kind, including (but not limited to) compensatory damages, lost profits, lost data, or any form of special, incidental, indirect, consequential or punitive damages of any kind, whether based on breach of contract of warranty, tort (including negligence), product liability or otherwise, even if we are informed in advance of the possibility of such damages.

